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5173546

K10004

Job Sheet 193287



009260

5173546

Part No: K10004

Job Qty: 3 pcs

Part Name: Heavy Duty Saddle



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 4/10/19

Job Tracking No: 15298

Due Date: 4/26/19

Created By: Dara Macdonald

Type: SOLD

Description:

Note: DWG REV E IPP : D 05.07.22 Reformat; Added D3428-3 per CHG003 KJ/JLM IPP Rev:E 08-09-29 revD as per dwg DD verified by: IPP Rev:F chg005 DD 10.06.03 verf:JLM IPP REV:G 13.08.21 REMOVED D3428-3 DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
105	Packaging 1 - Pick Kit	3 pcs	4/26/19		0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		

				Packaging 1 - 30	
				Packaging 1 - 31	
				Packaging 1 - 32	
				Packaging 1 - 33	
				Packaging 1 - 34	
				Packaging 1 - 35	
				Packaging 1 - 36	
110 QC 4	3 pcs	4/26/19	0.00 0.00	QC 4 - 28	
				QC 4 - 58	
				QC 4 - 69	
				QC 4 - 9	DAS
				QC 4 - 46	46 APR 22 2019
120 Packaging 3-1 - Stock - B4B	3 pcs	4/26/19	0.00 0.00	Packaging 3 - 1 - B4B	DAS 9-89
				Packaging 3 - 2 - B4B	46 APR 22 2019
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	DAS
125 DC - 1 - B4B	3 pcs	4/26/19	0.00 0.00	DC - 1 - B4B	21
				DC - 2 - B4B	9-89 APR 22 2019
130 QC 21 - FG	3 pcs	4/26/19	0.00 0.00	QC 21 - FG - 21	DAS
				QC 21 - FG - 70	21
				QC 21 - SA - 53	9-89 APR 22 2019

Part Op **105** - (Pick Kit)
 Descriptions: **110** - (QC4- 100% Inspect kits for completeness)
120 - (Identify as per dwg & Stock Location: _____) Location : FG129
125 - (Document Control) Photocopy bluefile for K10004, D205-594-011/-013/-015 & D412-652-011/-21 and type labels per PPP K10004 CHG005
130 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN4-51A	Bolt	48 Ea (16 ea)	105-Packaging 1 - Pick Kit	515346x8/5156379x24 5158590x
AN5-15A	Bolt	96 Ea (32 ea)	105-Packaging 1 - Pick Kit	5099250x82517 16
AN5-36A	Bolt	6 Ea (2 ea)	105-Packaging 1 - Pick Kit	5142648 3483x14
AN5-42A	Bolt	6 Ea (2 ea)	105-Packaging 1 - Pick Kit	5101330x4 5072512x2
AN5-43A	Bolt	6 Ea (2 ea)	105-Packaging 1 - Pick Kit	5062294x2 5103290x
AN5-45A	Bolt	6 Ea (2 ea)	105-Packaging 1 - Pick Kit	5072697 4
D205-641-011	Ground Handling Lugs	6 pcs (2 ea)	105-Packaging 1 - Pick Kit	5172854x3 5173233 x3 1-
D2570	Bushing	96 pcs (32 ea)	105-Packaging 1 - Pick Kit	516310x24/163185x72
D3407-041	Tow Ring	6 pcs (2 ea)	105-Packaging 1 - Pick Kit	5142933
D3417-5	Washer	12 pcs (4 ea)	105-Packaging 1 - Pick Kit	5163235
D3456-1	Washer	6 pcs (2 ea)	105-Packaging 1 - Pick Kit	5157300
D5951	Saddle	6 pcs (2 ea)	105-Packaging 1 - Pick Kit	5170522
D5953	Saddle	6 pcs (2 ea)	105-Packaging 1 - Pick Kit	517006x1 51722170 x5
D5955	Saddle	6 pcs (2 ea)	105-Packaging 1 - Pick Kit	5170193
D5957	Saddle	6 pcs (2 ea)	105-Packaging 1 - Pick Kit	5169456x1 5172253x5
MS21042L4	Nut	48 Ea (16 ea)	105-Packaging 1 - Pick Kit	5166694
MS21042L5	Nut	120 Ea (40 ea)	105-Packaging 1 - Pick Kit	5149195
MS21043-4	Nut	6 Ea (2 ea)	105-Packaging 1 - Pick Kit	5149143
NAS1149D0563J	Washer	240 Ea (80 ea)	105-Packaging 1 - Pick Kit	515668x125 5167448x 42

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
105-Packaging 1 - Pick Kit	AN4-51A	48	210	0
	AN5-15A	96	121	0
	AN5-36A	6	257	0
	AN5-42A	6	11	0
	AN5-43A	6	74	0
	AN5-45A	6	24	0
	D205-641-011	6	0	0
	D2570	96	345	0
	D3407-041	6	19	0
	D3417-5	12	112	0
	D3456-1	6	161	0
	D5951	6	12	0
	D5953	6	6	0
	D5955	6	6	0
	D5957	6	6	0
	MS21042L4	48	4,149	0
	MS21042L5	120	899	0
	MS21043-4	6	912	0
	NAS1149D0563J	240	1,972	0

Part Specifications

Specifications could not be found.

D2570 0.24
D2570 72 96

THIS KIT CONTAINS PARTS AND PAPERWORK APPLICABLE TO THE FOLLOWING
LANDING GEAR INSTALLATIONS:

AIRCRAFT	INSTALLATION
BELL 412	D412-652-011 D412-652-021
BELL 205/212/214	D205-594-011 D205-594-013 D205-594-015
BELL 204	D205-594-021 D205-594-023

THE FOLLOWING PARTS SHOULD BE USED PER THE RELEVANT DRAWINGS AND THE
FOLLOWING TABLE (REF):

PART NUMBER	K10004	D412-652-011 D412-652-021	D205-594-011 D205-594-013 D205-594-015 D205-594-021 D205-594-023
D205-641-011	2	2	2
D2570	32	32	32
D3407-041	2	2	2
D3417-5	4	4	4
D3428-3*	1	N/A	1
D3456-1	2	2	2
D5951	2	2	2
D5953	2	2	2
D5955	2	2	2
D5957	2	2	2
AN4-51A	16	16	16
AN5-15A	32	32	32
AN5-36A	2	2	2
AN5-42A	2	2	2
AN5-43A	2	2	2
AN5-45A	2	2	2
AN960JD516	80	80	80
MS21042-4 (OR L4)	16	16	16
MS21042-5 (OR L5)	40	40	40
MS21043-4	2	2	2

*REQUIRED WITH D205-594-011/-013 INSTALLATIONS ON 214 AIRCRAFT ONLY

E	D3407-041 WAS D3407-045; REMOVE D3812-1; REASON: TOW RING IS CHANGED ON D205-634-011/ D204- 635-011 SKIDTUBES @ CHG 007 AND D205-634-015 SKIDTUBES @ CHG 006. SEE DSI 9417/9418 @ REV. B	PH	09.01.28
D	D3407-045 WAS D2707-041; D3456-1 WAS AN970-4; MS21043-4 REPLACES MS21042-4 (QTY 2); ADD D3417-5 AND D3812-1; ADD REFERENCE TO D205-594-021/-023	PH	08.09.11
C	ADD D3428-3 PLACARD	PH	05.07.22
B	ADD D2707-041 OPTION	DS	00.11.22
A	NEW ISSUE	DS	00.06.01
REV.	DESCRIPTION	BY	DATE
DESIGN	DS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN			
CHECKED		DRAWING NO.	REV. E
MFG. APPR.		K10004	SHEET 1 OF 1
APPROVED		TITLE	SCALE
DE APPR.		SADDLE KIT	NTS
DATE	09.01.28	COPYRIGHT © 2000 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD	